

Date: Wednesday, 10/24/2007 3:54:36 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 34893		
Estimate Number	: 10725		
P.O. Number	: N/A	Part Number	: D2652
This Issue	: 10/24/2007 S.O. No. : N/A	Drawing Number	: D2652 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 9/26/2007 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 34593	Material	: N/A
Written By	: <u>SLM 07-10-24</u>	Due Date	: 10/12/2007
Checked & Approved By	:	Qty:	200 Um: Each
Comment	: Est Rev:B 02.06.13 Now machined in house. NG		

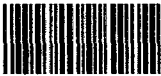
Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M105839DISP 07/10/28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

DISP 07/10/28200

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DISP 07/10/28

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.L 07/10/29

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 40 ST07/10/29 (200)

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Drawing Name: BUSHING

Job Number: 34893

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(Jas)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/10/27

Job Completion

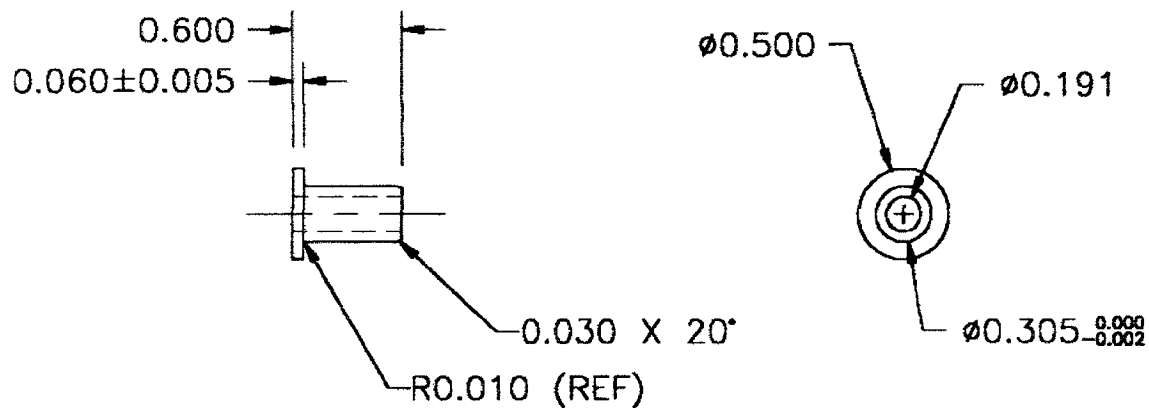


6 JUL 29



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

